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**PCT** 

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## INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

(Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference AP101496V312	FOR FURTHER ACTION See Form PCT/IPEA/416							
International application No.	International filing date (day/month/	vear) Priority date (day/month/year)						
PCT/FI 2003/000951	15.12.2003	19.12.2002						
International Patent Classification (IPC) o	<u> </u>							
D21F 5/04								
Applicant								
METSO PAPER, INC. et al								
This report is the international preliminary examination report, established by this International Preliminary Examining     Authority under Article 35 and transmitted to the applicant according to Article 36.								
2. This REPORT consists of a total of 5 sheets, including this cover sheet.								
3. This report is also accompanied by ANNEXES, comprising:								
- This report is also accompanied by Participality, comprising.								
a. (sent to the applicant and to the International Bureau) a total of sheets, as follows:								
sheets of the description, claims and/or drawings which have been amended and are the basis of this report and/or sheets containing rectifications authorized by this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions).								
sheets which supersede earlier sheets, but which this Authority considers contain an amendment that goes								
beyond the dis		n as filed, as indicated in item 4 of Box No. I and the						
b (sent to the Internation		rpe and number of electronic carrier(s))						
, containing a sequence listing and/or tables related thereto, in computer readable form only, as indicated in the Supplemental Box Relating to Sequence Listing (see Section 802 of the Administrative Instructions).								
4. This report contains indications relating to the following items:								
	the report							
Box No. II Priority	·	**						
Box No. III Non-esta	ablishment of opinion with regard to n	ovelty, inventive step and industrial applicability						
Box No. IV Lack of	unity of invention							
Box No. V  Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement								
Box No. VI Certain documents cited								
Box No. VII Certain o	Box No. VII Certain defects in the international application							
Box No. VIII Certain observations on the international application								
Date of submission of the demand	Date of com	Date of completion of this report						
27.05.2004	22.03.	22.03.2005						
Name and mailing address of the IPEA/SE	Authorized	Authorized officer						
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International application No.

PCT/FI 2003/000951

Box	No. I	Basis of the report				
1.		regard to the language, this report is based on the international application in the language in which it was filed, unless vise indicated under this item.				
		This report is based on a translation from the original language into the following language , which is the language of a translation furnished for the purposes of:				
		international search (under Rules 12.3 and 23.1(b))				
		publication of the international application (under Rule 12.4)				
		international preliminary examination (under Rules 55.2 and/or 55.3)				
2.	With regard to the elements of the international application, this report is based on (replacement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to this report):					
	$\boxtimes$	the international application as originally filed/furnished				
		the description:				
		pages as originally filed/furnished				
		pages* received by this Authority on				
		pages* received by this Authority on				
		the claims:				
		pages as originally filed/furnished				
		pages* as amended (together with any statement) under Article 19				
		pages* received by this Authority on pages* received by this Authority on				
	$\overline{}$	·				
		the drawings:				
		pages as originally filed/furnished pages* received by this Authority on				
	•	pages* received by this Authority on				
		a sequence listing and/or any related table(s) - see Supplemental Box Relating to Sequence Listing.				
3.		The amendments have resulted in the cancellation of:				
		the description pages				
		the description, pages				
		the claims, Nos.				
		the drawings, sheets/figs				
		the sequence listing (specify):				
		any table(s) related to the sequence listing (specify):				
4.		This report has been established as if (some of) the amendments annexed to this report and listed below had not been made, since they have been considered to go beyond the disclosure as filed, as indicated in the Supplemental Box (Rule 70.2(c)).				
		the description, pages				
		the claims, Nos.				
		the drawings, sheets/figs				
		the sequence listing (specify):				
		any table(s) related to the sequence listing (specify):				
*	If item	4 applies, some or all of those sheets may be marked "superseded."				

# INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No.
PCT/FI 2003/000951

		inder Article 35(2) with regard to novelty, inventive step or industrial applicability; tions supporting such statement			
1. Statemen	t				
Nove	elty (N)	Claims	1 - 9	YES	
		Claims		NO	
Inver	ntive step (IS)	Claims		YES	
		Claims	1 - 9	NO NO	
Indus	strial applicability (IA)	Claims	1 - 9	YES	

#### 2. Citations and explanations (Rule 70.7)

The invention refers to an arrangement in connection with a papermaking fabric for supporting and stabilizing the paper web with a blow box, which easily fits into a cylinder pocket.

Reference is made to the following documents:

Claims

D1: US 4553340 A D2: US 6189232 B1

D1 discloses a sealing device in a cylinder drier comprising a blowing box (10) and a shielding member (7), which create a sub-pressure in the area at the nip (A) in order to avoid the paper web lifting from the wire.

The shielding member (7) described in D1 is considered to be equivalent to the wall referred to in claim 1. From figure 1 in D1, it is clear that the proportion between the height of the shielding member (7) and the height of the blow box (10) is within the broad interval defined in claim 1.

Similar to the invention, a sub pressure is formed in the area between the opening nip and the closing nip in the arrangement described in D1, due to the blowing of air in the direction towards the travelling direction of the web and the arrangement of the shielding member (7).

The invention according to claim 1 differs from D1 in that a boundary layer air doctor has been arranged in the second edge of the wall.

This distinguishing feature gives rise to an even larger sub

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#### Supplemental Box

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pressure. The problem to be solved by the present invention can be seen as to provide a larger sub pressure in the area between the opening nip and the closing nip.

It is well known in the art to seal a blow box, which blows air in the direction of the travel of the web as described in D1, against the lowest cylinder in the pocket in order to create a sub pressure in the area between the opening nip and the closing nip following it, see for example D2. Thus, it is considered obvious to a person skilled in the art to seal the free end (8) of the shielding member described in D1 against the lower cylinder in order to increase the sub pressure in the area between the opening nip and the closing nip. The use of a boundary layer air doctor as sealing element is considered to be an obvious choice to a person skilled in the art.

Consequently, the arrangement according to claim 1 is considered to be obvious to a person skilled in the art. Similarly, the paper machine according to claim 9 is considered to lack an inventive step.

The subject matter according to claim 2 differs from the arrangement disclosed in D1 in that the height of the wall in the travelling direction of the paper web is 50 - 150 % of the height of the blow box.

From figure 1 in D1, it is clear that the height of the shielding member (7) is significantly greater than the height of the blow box in the travelling direction of the paper web. It is considered obvious to a person skilled in the art to dimension the blowbox and the shielding member appropriately.

Consequently, the arrangement according to claim 2 is considered to be obvious to a person skilled in the art. Similarly, the arrangement according to claim 3 is considered to be obvious to a person skilled in the art.

The arrangement according to claim 6 is also considered to be obvious to a person skilled in the art, since it is well known in the art to arrange, in connection with a blow box, a flexible nozzle wall that bends elastically in fault

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International application No.

PCT/FI 2003/000951

### Supplemental Box

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situations.

The subject matters of claims 4, 5, 7 and 8 are considered to define constructional details obvious to a person skilled in the art.

Consequently, the invention according to claims 1-9 is novel, but considered to lack an inventive step. The invention fulfils the requirement of industrial applicability.